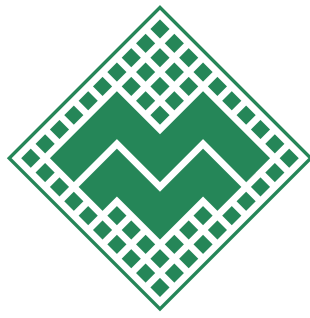




MULTOTEC

Coal Spiral Concentrators



Your Specialist in Process Equipment



Coal Spiral Concentrators

Multotec has designed and optimised both single (SX4) and double stage (MX7 and SX7) Coal Spiral Concentrators to treat a size range of 2.0 to 0.1 mm.

The Multotec two-stage spirals (MX7 and SX7) incorporate two stages of spiralling into a single spiral assembly. This has the advantage of reduced plant height and floor space requirements, as well as reduced capital and operating costs.

The MX7 and SX7 spirals were developed for difficult to wash coals. These two-stage spirals present additional flexibility to the user to bring about an overall improvement in separation efficiency.

Multotec Coal Spirals have a 1 m diameter as follows:

- SX4: 4 turns, standard model
- MX7: Two-stage, 7 turns, Auto Reject Channel®
- SX7: Two-stage, 7 turns

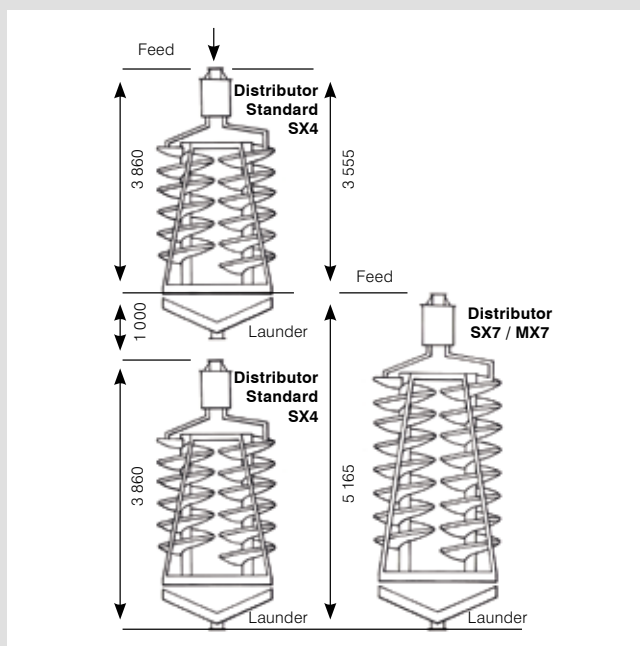
Benefits

- Three different basic models and two different combinations to suit the coal quality, making the Multotec Coal Spiral Range one of the most extensive in the world
- Assemblies supplied in single, twin or triple starts. 4 and 7 turns in high- or low-feed ash conditions
- Compact modular design to add flexibility when building or replacing the spiral plant
- Construction material selected to give a long-life, low-cost and low-maintenance, high-quality product

Additional Services

- Pilot scale test work on spiral concentrators
- Consultation regarding spirals and plants
- Commissioning of spiral plant and equipment

Plant Layout - SX4 vs SX7 / MX7:



Feed Box

- Solid polyurethane casting
- Impact wall provides longer life
- Design ensures homogenous pulp mix
- Replaceable

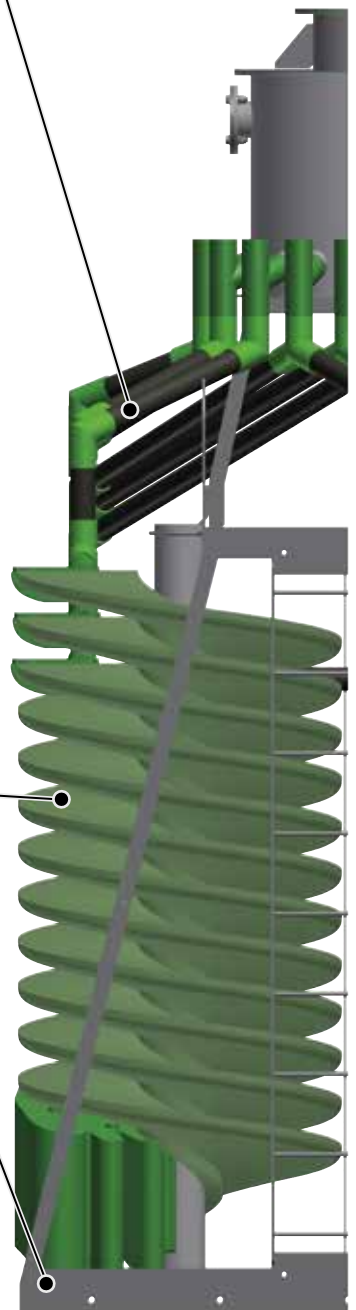
Auto Reject Channel®

- Removal of particles:
 - Excellent removal of coarse particles
 - Improved removal of high-density particles
 - Improved removal of misplaced material
 - Higher reject capacity
- Spirals may be supplied in twin- and triple-start configurations
- Spirals are manufactured without delamination
- Double stage spirals offer low capital and operating cost incentives



Modular Housing Frame

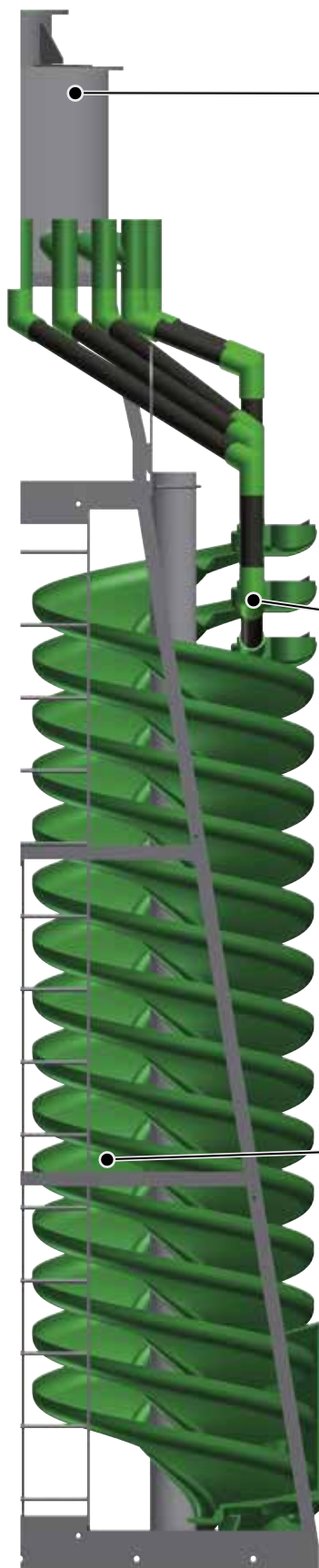
- Each module houses two spiral assemblies
- Dismantles fully for retrofitting
- Hot-dip galvanised to prevent corrosion
- Optional features:
 - Safety handrails
 - Cat ladder hoops
 - Kick-plate
 - Access cat ladder
 - Upper level walkway



SX4 Single Stage

Launders

Mild steel rubber-lined or PVC / polyurethane pipe launder system



SX7 / MX7 Double Stage



Distributor and Piping

- Even distribution to each spiral is attained using gravity distributors
- Top or bottom fed
- Robust, galvanised steel shell
- Cast polyurethane lining
- Replaceable parallel throat orifice
- Anti-syphoning off takes
- Rigid HDPE piping
- Modular polyurethane elbows
- The spiral does not require any commissioning spares other than orifices
- The feed piping and accessories between the distributor and the spiral feed box have a very long expected life, and typically a third of the total requirement may be kept as operating spares for two years



Repulper

- Solid polyurethane casting with integral auxiliary splitter
- Forced rejection of discard to reject gully or centre column
- Homogenous mixing of middlings and product for reintroduction onto trough
- Divides spiral into two stages



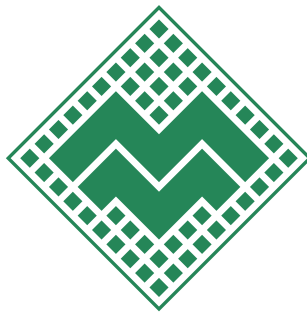
Spiral Trough

- Spiral troughs are manufactured to the highest quality. Reproducibility is key to producing consistent product grades and recoveries
- Accurately manufactured by reverse lamination
- Working surface is sprayed with polyurethane to required thickness
- Rubber integral edge:
 - Improves circumferential strength
 - Prevents spillage
 - Integrally cast
 - Ribbed for extra strength



Product Box and Splitters

- Product splitter settings are easily adjusted using levers on top of the product box which eliminates the need for a subframe
- Solid lightweight polyurethane casting
- Three or four individual outlets
- Box design ensures no solids build-up
- Linked steel-reinforced splitters
- Splitters are independent to trough surface and offer knife-edge cutting of pulp stream
- Replaceable



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Multotec products are subject to continuous development and Multotec reserves the right to make changes to the specifications and design of its products without prior notification.